

celebrating 20 years  
**Manufacturing report**

Primary sites

PORT ELIZABETH,  
 SOUTH AFRICA

**UNIT 1 FACILITY**

**Capability:** High-volume solids manufacturing and packing for domestic and export markets.

**Maximum output:** 6 billion tablets.

**Accreditation:** ANVISA, FMHACA, GCC, ICHA, MCAZ, MCC, MHRA, NAFDA, NDA, PIC/S, PMPB, PPB, TFDA, TGA, US FDA, WHO.

**UNIT 2 FACILITY**

**Capability:** Small to medium-volume solids manufacturing for domestic and export markets.

**Maximum output:** 4 billion tablets.

**Accreditation:** ANVISA, FMHACA, GCC, ICHA, MCAZ, MCC, MHRA, NAFDA, NDA, PIC/S, PMPB, PPB, TFDA, TGA, US FDA, WHO.

**UNIT 3 FACILITY**

**Capability:** End state packing for domestic market.

**Maximum output:** 140 million packed units of tablets and capsules.

**Accreditation:** MCC and PIC/S.

**UNIT 4 FACILITY**

**Capability:** Hormonal and high-potency solids manufacturing and packaging for the domestic and export markets.

**Maximum output:** 3,2 billion tablets (hormonal); 395 million tablets (potency).

**Accreditation:** MCC and LASD.

**STERILE FACILITY SVP 1: MULTI-PRODUCT SUITES A AND B**

**Capability:** Eye drops, ampoules, liquid and lyophilised vials for domestic and export markets.

**Maximum output:** Suite A: 42 million units of eye drops; 2,9 million units of liquid vials; Suite B: 11,75 million units of ampoules; 23,5 million units of liquid vials.

**Accreditation:** ANVISA, LASD<sup>▲</sup>, MCC, PIC/S, PPB<sup>▲</sup>, US FDA, WHO.

<sup>▲</sup> ampoule production in Suite B pending.

PORT ELIZABETH,  
 SOUTH AFRICA

**STERILE FACILITY SVP 2: HIGH-POTENCY SUITE**

**Capability:** Prefilled syringes for domestic and export markets.

**Maximum output:** Phase 1: 110 million prefilled syringes per annum.

**Accreditation:** Regulatory inspections pending (project phase).

BAD OLDESLOE,  
 GERMANY

**MULTI-DOSE FORM SUITE**

**Capability:** Solid dose forms, oral and topical liquids, semi-solids and blow-fill seal, manufacturing and packing for domestic and export markets.

**Maximum output:** 3,3 billion tablets; 6 240 tonnes of liquids; 1 404 tonnes of topical liquids; 351 tonnes of semi-solids, 60 million units for blow-fill seals.

**Accreditation:** ANVISA, GRA, IRA, LRA, PPB, PMDA, TGA, US FDA.

NOTRE DAME DE  
 BONDEVILLE, FRANCE

**STERILE PREFILLED SYRINGE MANUFACTURING SITE**

**Capability:** Aseptic prefilled and terminally sterilised syringe manufacturing and packing for domestic and export markets.

**Maximum output:** 85 million syringes (Etna line); 130 million syringes (Stromboli line); 180 million syringes (Vesuve line).

**Accreditation:** ANSM, ANVISA, ASN, DQS, HPB, PMDA, US FDA.

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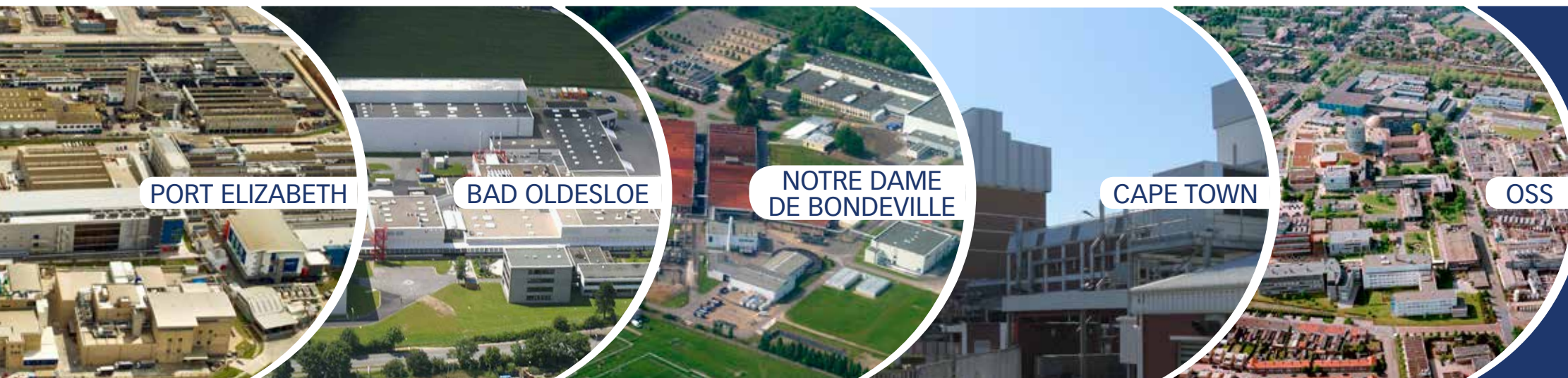
9

17

1997 to 2004 total sites

total sites 2005 to 2009

2010 to 2017 total sites



PORT ELIZABETH

BAD OLDESLOE

NOTRE DAME DE BONDEVILLE

CAPE TOWN

OSS

17 sites globally

API facilities

SIoux CITY, USA

**API FACILITY**

**Capability:** Specialised biochemical API – heparin intermediates.

**Maximum output:** Biologicals – capacity is measured on demand – dependent on product mix.

**Accreditation:** US FDA.

CAPE TOWN,  
 SOUTH AFRICA

**FCC API FACILITY**

**Capability:** Specialised API and high potency manufacturing for domestic and export markets.

**Maximum output:** 46 000kg

**Accreditation:** EDQM, MCC, PIC/S, PMDA, US FDA.

NOTRE DAME DE BONDEVILLE, FRANCE

**NADROPARIN**

**Capability:** Specialised biochemical API – conversion of heparin to nadroparin.

**Maximum output:** 200 batches of nadroparin.

**Accreditation:** ANSM, DQS.

**CERTOPARIN**

**Capability:** Specialised biochemical API – conversion of heparin to certoparin.

**Maximum output:** 45 batches of certoparin.

**Accreditation:** Regulatory submission to take place.

**FONDAPARINUX FACILITY**

**Capability:** Specialised chemical API – purification by chromatography of fondaparinux.

**Maximum output:** 34 batches of fondaparinux sodium.

**Accreditation:** ANSM, ANVISA, DQS, KFDA, PMDA, TRA, US FDA.

OSS, THE NETHERLANDS

**DE GEER SITE**

**Capability:** Specialised hormonal and chemical APIs.

**Maximum output:** 150kVH.

**Accreditation:** ANVISA, EMA, ISO 14001, KFDA, OHSAS 18001, PMDA, Russia MoIT, US FDA.

**MOLENEIND SITE**

**Capability:** Specialised biochemical, hormonal and chemical APIs.

**Maximum output:** Dependent on product mix.

**Accreditation:** ANVISA, EMA, ISO 14001, KFDA, OHSAS 18001, PMDA, Russia MoIT, US FDA.

**BOXTEL SITE**

**Capability:** Specialised biochemical API – gonadotrophin intermediates.

**Maximum output:** Measured on demand.

**Accreditation:** EMA, ISO 14001, OHSAS 18001, PMDA, US FDA.

25 manufacturing facilities

All references to maximum output are per annum.



celebrating 20 years  
**Manufacturing report** continued

Regional facilities

JOHANNESBURG,  
SOUTH AFRICA

**NUTRITIONALS**

**Capability:** Infant milk formula and UHT infant milk liquids manufacturing and packing for domestic and export markets.

**Maximum output:**

6 800 metric tonnes of infant nutritionals  
 9 million packed units of liquid UHT.

**Accreditation:** ISO 22000, ISO 14001, OSHAS 18001, SANAS 17025

VALLEJO,  
MEXICO

**Capability:** Infant nutritionals manufactured and packed for the domestic and export markets.

Small to medium-volume solids, semi-solids and liquids.

**Maximum output:**

13 500 metric tonnes of infant nutritionals

225 million tablets and capsules  
 1 300 tonnes semi-solids  
 2 000 tonnes liquids

**Accreditation:** COFEPRIS, INVIMA, FSSC 22000, ISO 9001, ISO 14001, OSHAS 18001

DAR ES SALAAM,  
TANZANIA

**Capability:** Small to medium volume semi-solids, large volume solids and liquids.

**Maximum output:**

1,0 billion tablets  
 15 tonnes of semi-solids  
 1 500kℓ of liquids.

**Accreditation:** PPB, TFDA, PMPB, MoH – DRC; GFDB\*, FMHACA\*, MoH – IC\*, ZAMRA\*, NAFDAC

\* To be re-inspected for renewal.

VITÓRIA,  
BRAZIL

**Capability:** Small to medium-volume solids and liquids.

**Maximum output:**

10,5 million sealing  
 228 million tablets and capsules  
 1,6 million bottles of liquids or 96kℓ.

**Accreditation:** ANVISA, GMP, ISO 14001, OHSAS 18001

AUCKLAND,  
NEW ZEALAND

**NUTRITIONALS**

**Capability:** Infant nutritionals, dairy powder blending and packing for domestic and export markets.

**Maximum output:** 24 800 tonnes of 900g cans (27 million cans)  
 70 million single serve sachets  
 1,5 million pouches.

**Accreditation:** China GMP, CNCA, FSSC 22000, HACCP, Halaal, Organic, NZ RMP

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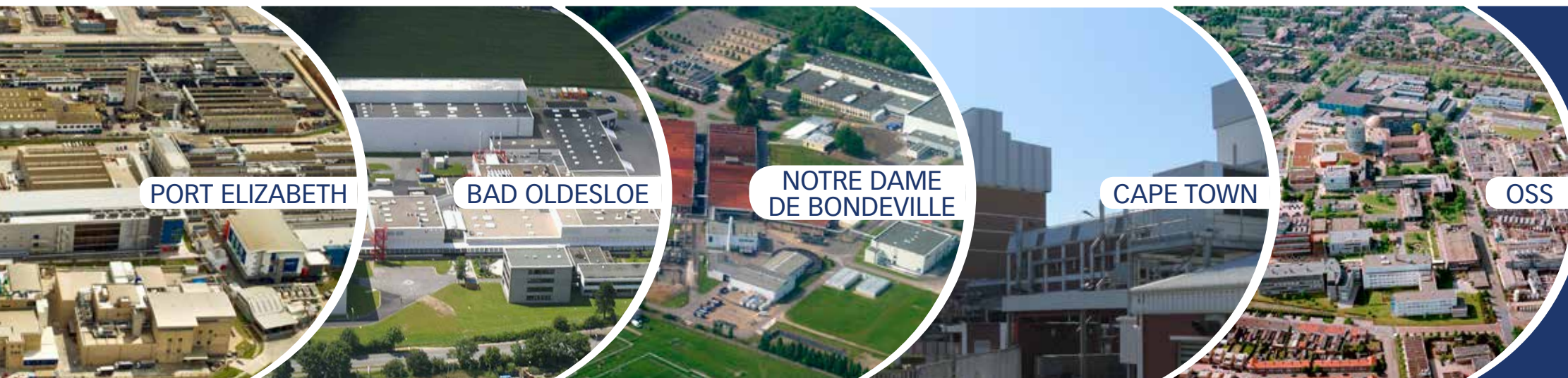
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PORT ELIZABETH

BAD OLDESLOE

NOTRE DAME  
DE BONDEVILLE

CAPE TOWN

OSS

17  
sites  
globally

EAST LONDON, SOUTH AFRICA

**ORAL CONTRACEPTIVE FACILITY**

**Capability:** High-volume oral contraceptive manufacturing and packing for domestic market.

**Maximum output:**

1 billion tablets.

**Accreditation:** MCC and PIC/S

NAIROBI, KENYA

**Capability:** Small to medium-volume solids, liquids and fast-moving consumer goods.

**Maximum output:**

750 million tablets  
 600kℓ of liquid.

**Accreditation:** PPB, NDA, PMPB, MCAZ, MoH-DRC, TFDA, ZAMRA, FMHACA, NAFDAC

ACCRA, GHANA

**Capability:** Small to medium-volume liquids.

**Maximum output:**

567kℓ of liquids.

**Accreditation:** GFDA

MELBOURNE, AUSTRALIA

**DANDENONG**

**Capability:** High-volume solids, liquids and semi-solids.

**Maximum output:**

3 billion tablets  
 90 million sachets  
 1 167 tonnes semi-solids  
 1 721 tonnes liquids.

**Accreditation:** TGA, ISO 14001, OSHAS 18001

EAST LONDON, SOUTH AFRICA

**MULTI-PRODUCT FACILITY**

**Capability:** Solids, semi-solids and liquid manufacturing and packing for domestic market.

**Maximum output:** 800 million tablets

64 million packed units of liquids

21 million packs of semi-solids.

**Accreditation:** MCC and PIC/S

25  
manufacturing  
facilities